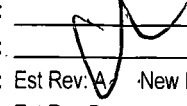


Date: Tuesday, 12/02/2008 10:37:32 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FLOAT STEP MOUNTING LUG
<b>Job Number</b> : 37348	
<b>Estimate Number</b> : 11751	
<b>P.O. Number</b> :	<b>Part Number</b> : D34641
<b>This Issue</b> : 12/02/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3464
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 37348	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : Qty: i2 Um:
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev: A New Issue 06-01-06 JLM Est Rev: B now on water jet 08-02-12 DD verified by:	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
-----	--------------------	--------------------------



**Comment:** Qty.: 0.3318 f(s)/Unit Total : 3.9816 f(s)  
 4.00" X .188" BAR  
 6061-T6  
 (M6061T6B4.000X.188)  
 Batch: ~~106649~~ IB 8-2-13 106649

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



**Comment:** FLOW WATER JET  
 1-Cut as per Dwg D3464  
 Dwg Rev: A  
 Prog Rev: A

IB 8-2-13



2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

08/02/14 612

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-deburr if necessary

IB 08/02/14 JLM (12)

Date: Tuesday, 12/02/2008 10:37:32 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT STEP MOUNTING LUG

Job Number: 37348

Part Number: D34641

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/12/15 (12)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WARS

08/02/15 (12)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

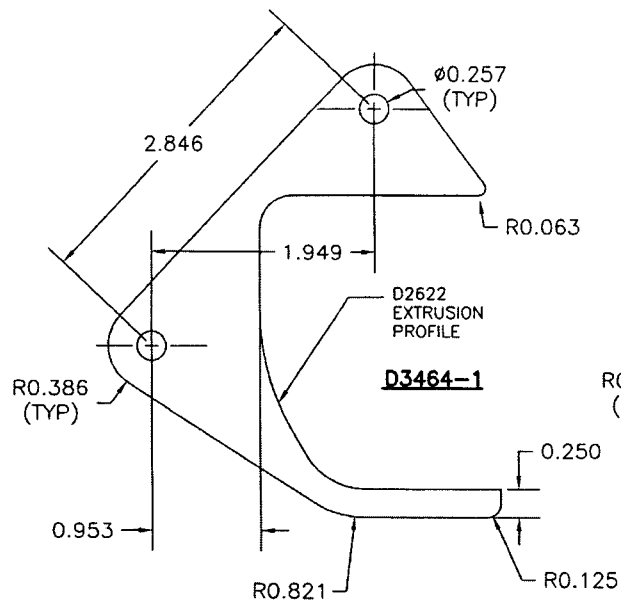
08/02/20 (12)

Job Completion

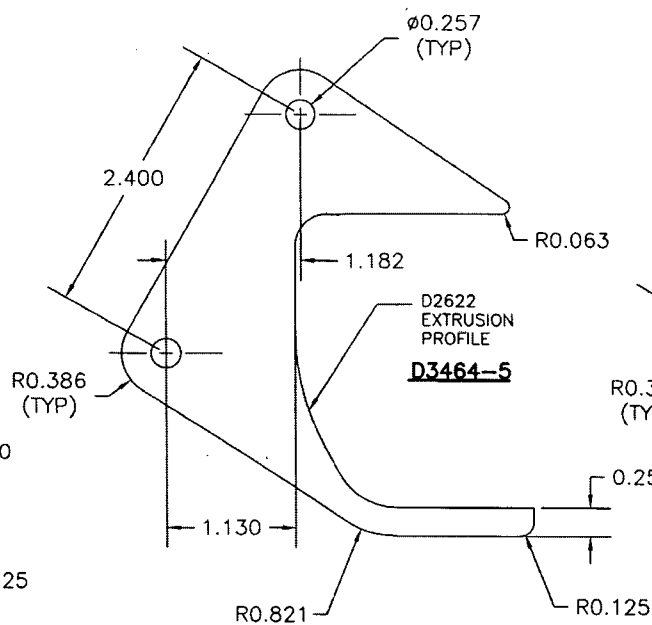


08/12/19 (12)  
W

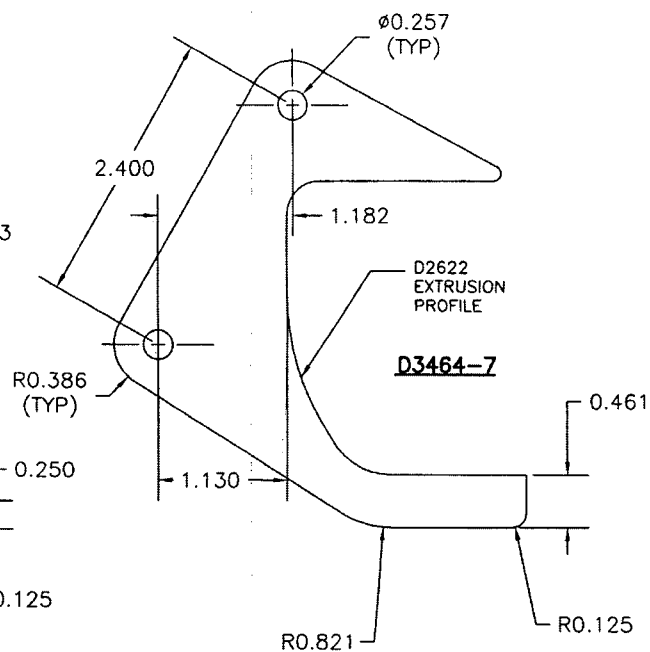




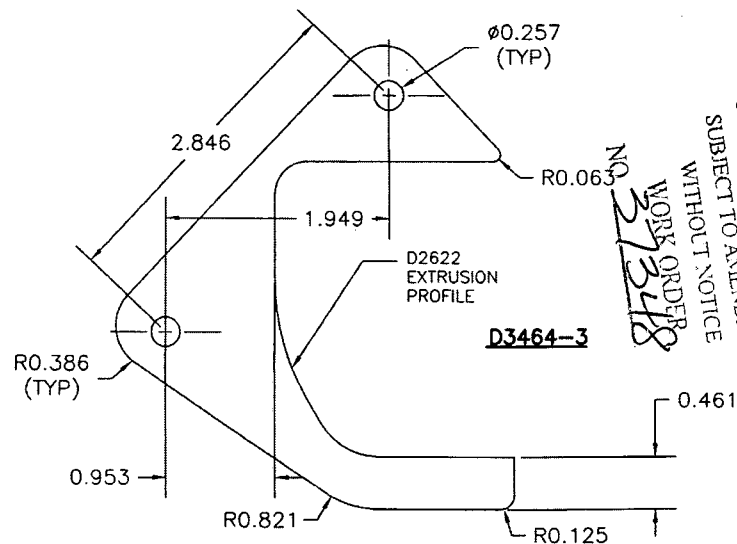
**D3464-1**



**D3464-5**



**D3464-7**



**D3464-3**

**D3464-1/-3/-5/-7 FLOAT STEP MOUNTING PLATE**

- 1) MATERIAL: ALUMINUM 6061-T6 (Q0-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 NO. 27348  
 WORK ORDER

**RELEASED**  
05-11-14

A		05.09.21	NEW ISSUE
DESIGN	PH	DRAWN BY	PH
CHECKED	PH	APPROVED	PH
DATE		05.09.21	
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TITLE		FLOAT STEP MOUNTING PLATE	
SCALE		1:1	